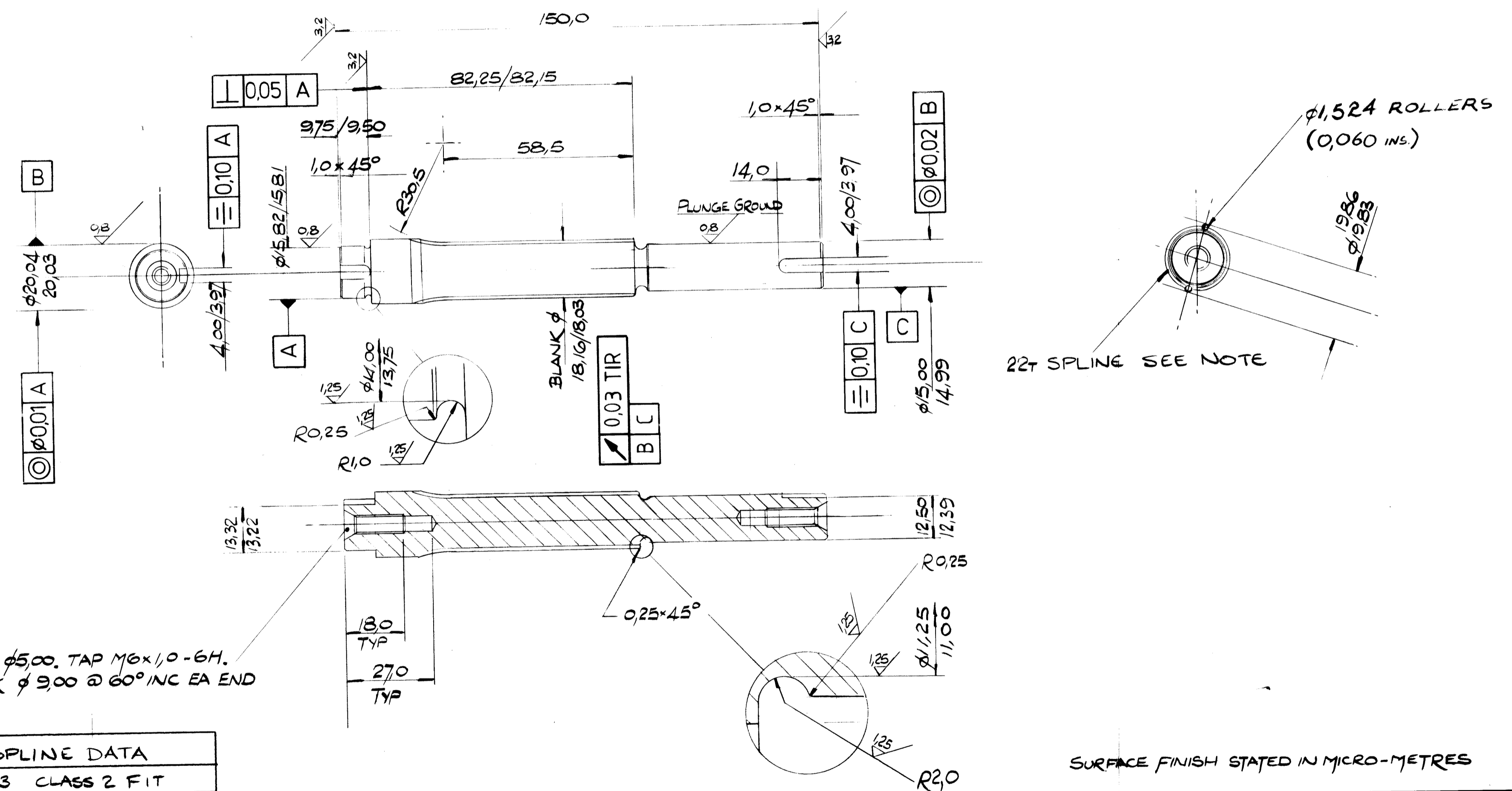


PART NO.	A910E1456F			DATE	PROD. RELEASE		ISSUE	2	3
	NO. OFF PER CAR.	ONE	SCALE	1:1	11-9-79	APPROVED	SIG	DATE	DATE
LIMITS	±0.25 OR ±0.30			Legal				29-10-80	3/2/81
MATERIAL	STEEL TO BS570 212A 02			Engineering Manager				AS LORCE	
FINISH	CLEAN & OIL			Prdctn Eng.				SPLINE DATA ADDED.	ROLLER DIA. WAS 1.78
M/C SYMBOLS	ROUGH MACHINE / FINE MACHINE / GRIND / VVV / SEE DRG			Manufacturing Mgr./Byr				RUN-OUT OF SPLINE ADDED.	
				Quality Control Eng.					
				Chief Engineer				MOD REF.	EI 707E EI 724E



INVOLUTE SPLINE DATA	
BS 3550 1963 CLASS 2 FIT	
FLAT ROOT SIDE FIT	
NO OF SPLINES	22
PITCH	32/64
PRESSURE ANGLE	30°

GEOMETRIC TOLERANCE SYMBOLS				ALL DIMENSIONS IN M.M. REMOVE ALL SHARP EDGES	SEE 'STANDARD OF MANUFACTURING PRACTICE' FOR INFORMATION ON REQUIRED STANDARD OF QUALITY
CHARACTERISTIC	SYM.	CHARACTERISTIC	SYM.	THIS DRAWING IS THE COPYRIGHT OF LOTUS CARS LTD., IT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED IN ANY OTHER PARTY WITHOUT THE WRITTEN CONSENT OF LOTUS CARS LIMITED. <b>LOTUS CARS LTD.</b> <b>NORWICH NORFOLK NR14 8EZ ENGLAND</b> TITLE <b>SHAFT OIL PUMP</b> <b>DO NOT SCALE</b> <b>THIRD ANGLE PROJ.</b> PART NO. <b>A910E 1456F</b>	
Straightness	—	Angularity	∠		
Flatness	▭	Run Out	↗		
Roundness	○	Position	⊕		
Cylindricity	⊖	Concentricity	⊙		
Profile of a Line	⌒	Symmetry	≡		
Profile of a Surface	⌒	M.M.C.	Ⓜ		
Parallelism	∥	Squareness	⊥		